

# Who we are.

## Encompass Pharmaceutical Services

is a privately owned company with headquarters in Atlanta, Georgia. Our business was formed by a small group of highly experienced individuals with a focus on chemistry, quality and validation. We provide analytical outsourcing and consulting services to many of the leading pharmaceutical, biotech and life science companies in North America.

### Our Strengths:

- More than 200 years of combined, deep industry experience to help you bring products to market faster, with better results.
- 90 percent of our staff has a chemistry or quality background. When you talk with our project leaders, we “speak the same language.”
- DEA and FDA certified single-site facility.
- Our project leaders are the company owners and have a vested interest in making sure that your expectations are exceeded.
- Convenient Technology Park location, easily accessible to Atlanta Hartsfield airport.

For more information, call: 770-248-4501, ext. 260  
[www.encompass-pharma.com](http://www.encompass-pharma.com)

**ENCMPASS**

The direction you need. The service you deserve.

150 Technology Parkway NW, Norcross, GA 30092 770-248-4501, ext. 260  
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**When was the last time you put  
your analytical lab to the test?**





Analyze us.

## And our services.

### ANALYTICAL SERVICES

Encompass provides state of the art analytical services to some of the leading pharmaceutical companies in the world. Our extensive pharmaceutical experience provides for regulatory GMP compliance along with scientific excellence. We bring you results with interpretation and direction to ensure your project's successful completion.

#### Method Development and Testing

- Methods development for potency and impurities
- Analytical method validations per ICH guidelines
- Finished product testing
- Excipient testing to global standards (USP, PhEur, JP)
- API and intermediate testing
- Analytical method transfer

#### Stability Services

- Stability storage in accordance to ICH guidelines
- Stability program implementation
- Stability testing, trend analysis and reporting
- Annual GMP stability product review

#### Packaging System Characterization

- Extraction-Migration testing
- Extractable-Leachable testing
- USP Physicochemical testing for plastics
- In-use stability
- Container closure integrity

#### Cleaning Validation

- Methods development for active ingredient and cleaning agents
- Swab recovery validation and analysis
- Protocol development and execution
- Report preparation



### CONSULTING SERVICES

Encompass combines a long history of working with contract manufacturing organizations with a current understanding of today's regulatory needs. From quality agreements to statistical tools, from laboratory investigations to regulatory guidance, we have the expertise and experience to help you navigate through industry regulatory requirements.

#### Process Validation

- Process assessment
- Validation design and protocol development
- Protocol execution
- Sample testing
- Report writing

#### Project Activity

- Quality system review and management
- Management of product transfer
- Quality systems implementation for contract manufacturing
- Management and performance of validation projects
- Pre-approval inspection preparation

#### Product Support

- Impurity investigations
- Manufacturing investigations
- Annual GMP product reviews

